

Production Analysis of Multi-Stage Hydraulically Fractured Horizontal Wells in Tight Gas Reservoirs

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Abstract

Activities in exploitation and developing tight gas reservoirs grown tremendously in recent years. The horizontal well with multi-stage hydraulic fracture stimulation has proven to be an effective strategy of developing these unconventional resources. However, to evaluate the fracturing treatment and predict the long-term production behavior of wells in gas recovery it is important to estimate the effective half-length and spacing of created hydraulic fractures and the extent of the stimulated reservoir volume (SRV). In this paper, a simplified linear model is presented to represent the relationship between fractures and matrix rock. Four flow regimes are identified with this model which exhibits the production dynamics of multi-stage fractured horizontal wells (MFHW). Rate-normalized gas pseudopressure is derived from production data and used to interpret flow regimes with corresponding calculation equations. We illustrate the analysis procedure with two field cases from a tight gas reservoir in Northeast China. The results prove that the proposed method works well in analyzing production data from tight gas wells in their early life. The potential in further developing this technique for practical application is obvious and looks very promising.

Keywords: production analysis, multi-stage hydraulically fractured horizontal wells, tight gas reservoirs, flow regime, fracturing evaluation

1. Introduction

Tight gas sand reservoirs are widely distributed in China (Li shilun *et al*, 2002). Formations in tight sand are characterized by low porosity, low permeability and even complicated natural fractures. Traditional stimulation and fracturing technology cannot realize effective production. With the success in developing unconventional gas resources in the United States, the horizontal well with multi-stage hydraulic fracture stimulation (MFHW) has proven to be an effective way for extraction of hydrocarbon from tight formations economically. Various analytical, semi-analytical and empirical models have been developed to study MFHW pressure/rate behavior. Larsen and Hegre (1991 and 1994) studied pressure transient behavior of the MFHW and provided description of pressure-transient flow regimes with corresponding analytical solutions. Al-Kobashi *et al* (2006) concentrated on the pressure-transient characteristics at the early-time flow regimes. They described the fracture storage induced flow regimes for the MFHW including fracture-radial, radial-linear flow and bilinear linear flow. In their literatures, the early time corresponding to the period prior to the start of the interference between fractures were considered. Since the fracture interference is negligible, the pressure response of the MFHW was correlated with the single fracture responses. Zerzar *et al* (2004) and Clarkson *et al* (2009) concentrated on the pressure-transient characteristics at relatively later times (after the end of fracture-storage). They described flow regimes for the MFHW including pseudo-linear flow, pseudo-radial and bi-radial (compound linear) flow before infinite-acting. Bello and Wattenbarger (2010) described the rate transient behavior of the MFHW and identified five flow regions that may exhibit throughout its production life. Quasi-steady state flow was identified by Cheng (2011) through numerical simulation. This term was introduced also as pseudo pseudosteady state for the flow regime between pseudolinear flow and compound linear flow.

Methods of analyzing production data were investigated by different authors. Lewis and Hughes (2008) presented type-curves for single and dual-porosity gas reservoirs using a modified material balance time. Medeiros *et al* (2008) presented a semi-analytical solution for the MFHW. Jordan *et al* (2009) presented a trial and error method to match production data and estimate original gas in place and other parameters using semi-analytic quadratic rate-cumulative production related. Kupchenko *et al* (2008) summarized the behavior of the decline exponent in single fractured wells and proposed a method for applying traditional decline-curve analysis to tight gas. Luo *et al* (2010) applied reciprocal rate derivative plot to identified and analyze flow regimes of the MFHW producing under constant bottomhole pressure. Song *et al* (2011) applied rate-normalized pressure analysis to determination of shale gas well performance.

The objective of this paper is to develop a methodology to conduct proper analysis of MFHW flow regimes in tight gas formations. Based on the current situations, the hydraulically fractured horizontal tight gas well will be modeled as a horizontal well draining a rectangular geometry containing a system of fractures with matrix blocks (dual-porosity system). The transient linear solutions for single vertical fractured wells will be modified and extended to this system. Rate-normalized pseudopressure, $m(RNP)$ derived from production data will be used for analysis reasonably since this converted form solves the gas diffusion and rate variation effects. Key parameters of fracturing treatment evaluation, i.e. average effective half-length and spacing of created hydraulic fractures, the extent and gas recovery of SRV will be calculated.

2. Physical Model and Assumptions

A multi-stage fractured horizontal tight gas well can be considered as producing from a rectangular dual-porosity reservoir, namely a system of fractures with matrix blocks, sketched in Figure 1. A stimulated reservoir volume (SRV) is created by hydraulic fractures and adjacent stimulated zone. The matrix blocks are assumed to be homogeneous and may exhibit simple anisotropy. Hydraulic fractures emanate from perforation clusters in the wellbore. It is assumed that the perforation clusters are equally spaced and each fracture has same properties, i.e. length, width, height and permeability are identical. Gas flows through fractures and toward the well at the centre of the rectangular geometry. The main advantage of this model is that the reservoir extends beyond the fracture system, which allows complete flow dynamics. While within the early-time linear flow, the fractures do not drain beyond the boundaries of the SRV.

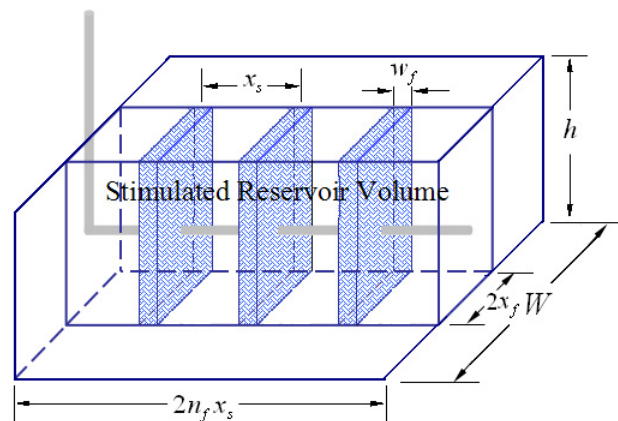


Figure 1. a MFHW in a conventional tight gas formation

3. Flow Regimes

For the physical model considered here, in the absence of wellbore storage effects, four major flow regimes to control the well production dynamics are expected as follows (sketched in Figure 2):

(a) Fracture-storage induced flow regime. During this flow regime, the flow in fracture dominates while the flow into the fracture from the formation is insignificant (Figure 2a). It may be fracture-radial, radial-linear, or bilinear flow (Larsen and Hegre, 1994). The flow type heavily depends on the fracture geometry (Al-Kobashi, 2005);

(b) Fracture inner boundary dominated flow. During this flow regime, gas flows down the fracture and flow in the reservoir is normal to the fracture planes. Flow across the fracture tips is negligible and each fracture behaves independently of the other fracture (Figure 2b);

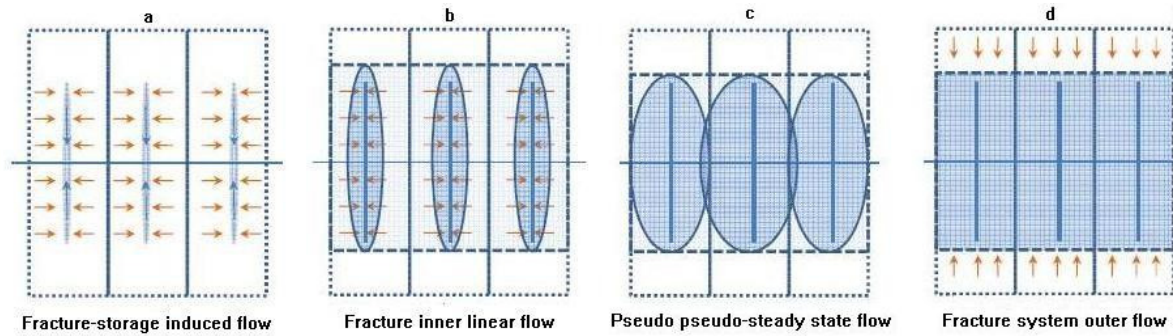


Figure 2. Flow regimes of a MFHW

(c) Fracture interference dominated flow. During this flow regime, pressure interference between adjacent fractures dominates while the flow across the boundary between the inner and the outer reservoir starts but is insignificant (Figure 2c). In the case of the fracture spacing which is less than its half length, it is an approximate quasi-steady state flow or pseudo-steady state flow (Song, 2011), with which the inner reservoir is depleting with limited contribution from the outer reservoir.

(d) Fracture system (fracture outer boundary) dominated flow. During this regime, fracture interacts. The composite fracture system behaves as if it were a single fracture with a volume equal to the SRV (Figure 2d). It may consist of compound linear flow, compound pseudoradial flow, and boundary behavior, depending on the reservoir geometry.

Figure 3 shows these flow regimes on log-log plot of rate-normalized pseudopressure and its derivative versus time. It appears that bilinear flow regime exhibits a 0.25 slope followed by a 0.5 slope linear flow regime on derivative responses, while pseudo pseudo-steady state flow exhibits 0.88 slope on derivative responses. Then compound linear flow and pseudo steady state exhibit 0.5 slope and 1 slope on derivative responses in succession. The state among the four flow regimes is known as transition zone in well test analysis, which won't display straight line slope on log-log diagnostic plot. The flow regimes presented above may not exist in a single test. Depending on the specific properties of the fracture and reservoir, some of the flow regimes may be absent. For the moderate ratios of fracture length and spacing ($x_f/x_s=1/4$), the pseudo pseudo-steady state flow regime may be nonexistent or replaced by a transitional period, called middle-radial flow (Wang *et al*, 2014).

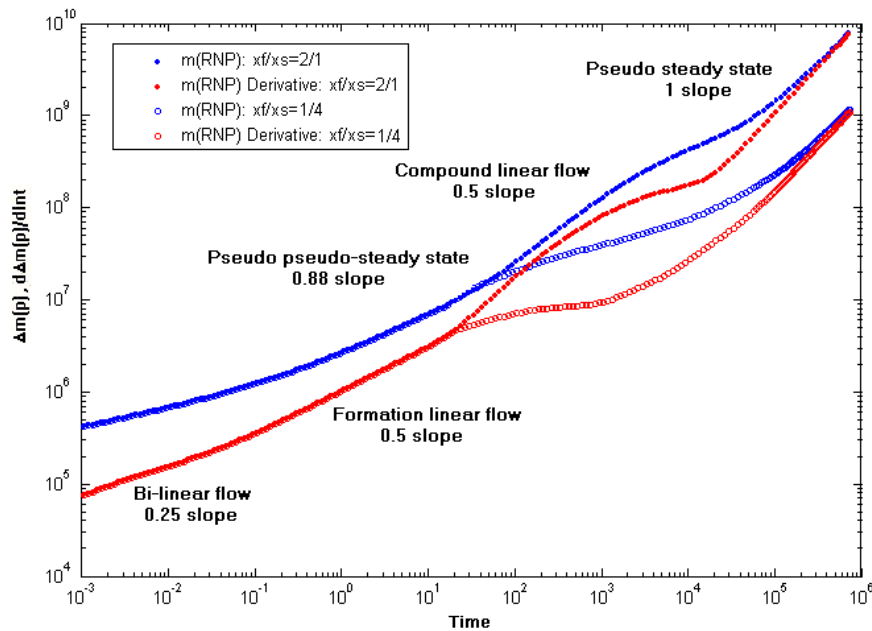


Figure 3. Log-log diagnostic plot of a MFHW (Simulation with ECLIPSE)

4. Rate-Normalized Pseudopressure Analysis

The general solution for the wellbore flowing pressure in a reservoir is expressed in terms of dimensionless variables. For fractured gas wells, it is given by (Cinco-Ley *et al*, 1978)

$$p_{wD}(t_{Dx_f}, C_{FD}) = \frac{kh[m(p_i) - m(p_{wf})]}{1424q_g T} \quad (1)$$

Where

$$t_{Dx_f} = \frac{2.637 \times 10^{-4} kt}{\phi \mu_g c_t x_f^2} \quad (2)$$

$$C_{FD} = (k_f w_f)_D = \frac{k_f w_f}{k x_f} \quad (3)$$

p_{wD} represents the dimensionless pressure drop. It is a function of dimensionless time, t_{Dx_f} and dimensionless fracture conductivity C_{FD} . When C_{FD} is greater than 300, which means infinite conductive fractures, the formation linear flow is exhibited rather than bilinear flow. During the formation linear flow period, the dimensionless pressure response at the wellbore is given by

$$p_{wD} = \sqrt{\pi t_{Dx_f}} \quad (4)$$

For gas reservoirs, pressure transient responses need to be analyzed in terms of pseudopressure. The pseudopressure is conventionally defined by (Al-Hussainy *et al*, 1966):

$$m(p) = \int_0^p \frac{2p}{\mu_g Z} dp \quad (5)$$

For multiple fractures along the horizontal drain, we consider a equivalent fracture. Its half length, X_f would be the sum of the individual fractures half lengths. Hence, the pressure response at the wellbore for linear transient flow from matrix blocks to fractures can be expressed as

$$m(p_{wf}) = m(p_i) - \frac{40.925 q_g T}{h_f X_f} \sqrt{\frac{t}{k \phi \mu_g c_t}} \quad (6)$$

Where

$$X_f = n \bar{x}_f \quad (7)$$

This equation indicates that a log-log graph of $[m(p_i) - m(p_{wf})]/q_g$ vs. time yields a straight line whose slope is equal to one half. A graph of $[m(p_i) - m(p_{wf})]/q_g$ vs. The square root of time also gives a straight line whose slope m_{lf} is inversely proportional to the fracture number, fracture height and the average fracture half length. The fracture product $nh_f \bar{x}_f$ can be calculated for the slope as follows:

$$nh_f \bar{x}_f = \frac{40.925 T}{m_{lf}} \sqrt{\frac{1}{k \phi \mu_g c_t}} \quad (8)$$

The investigation equation for pseudolinear flow is given by (Ehlig-Economids, 1992)

$$r_i = 4 \sqrt{\frac{0.0002637 k_x t}{\phi \mu_g c_t}} \quad (9)$$

For an infinite conductivity fracture, the apparent end of pseudolinear flow is given by (Gringarten *et al*, 1974)

$$t_{Dx_f} \cong 0.016 \quad (10)$$

For isotropic formation, $k_x = k_y = k$, substituting Eq.(10) and Eq.(2) into Eq.(9) provides that

$$r_i = 4x_f \sqrt{0.016} = x_f / 2 \quad (11)$$

For multiple fractures along the horizontal drain, so if $r_i = \bar{x}_s / 2 \leq \bar{x}_f / 2$, the time at the end of the linear flow occurs when flow to adjacent fractures interferes. With Eq.(9), the occurrence time is equal to

$$t_{epf} = \frac{\phi \mu_g c_t (\bar{x}_s / 2)^2}{4^2 \times 0.0002637k} = \frac{948 \phi \mu_g c_t \bar{x}_s^2}{16k} \quad (12)$$

Inversely average fracture spacing can be calculated if the end time of linear flow known. If $\bar{x}_s > \bar{x}_f$, when $t_{Dx_f} > 0.016$, we cannot use Eq.(12) to calculate the time at the end of the linear flow. In this situation, pseudo pseudo-steady state period won't exhibit and may be replaced by a bi-radial flow (Zerzar *et al*, 2004). We won't discuss this situation in this paper.

Then the pore volume of SRV can be approximated to

$$V_p = 2n_f \bar{x}_s \bar{x}_f h_f \phi \quad (13)$$

This gives a direct method of estimating OGIP in SRV as follows

$$OGIP_{srv} = \frac{V_p S_g}{B_g} \quad (14)$$

The value of V_p provides useful information in evaluating well's fracturing treatment effectiveness. $OGIP_{srv}$ reflects well's production potential under the current fracturing simulation condition.

Based on the derivation and modification of mathematical model above, rate-normalized pseudopressure analysis method, which can solve rate variations and represent the production behavior, is proposed to interpret MFHW flow regimes with corresponding calculation of fracture parameters. The rate-normalized pseudopressure drop, its derivative and material balance time are defined as:

$$m(RNP) = \frac{m(p_i) - m(p_{wf})}{q_g} \quad (15)$$

$$m(RNP') = \frac{dm(RNP)}{d \ln(t)} \quad (16)$$

$$t_e = Q(t) / q_g(t) \quad (17)$$

The procedure of m(RNP) analysis can be summarized as follows:

- Obtain field production data.
- Calculate m(RNP) and m(RNP)' with the production data using **Eq.(15)** and **Eq.(16)** and put them on log-log plot against material balance time. Check for the half slope and almost unit slope on m(RNP)' response indicating the early-time linear flow and pseudo pseudo-steady state flow regimes. Determine the occurrence time of fracture interference t_{epf} and using **Eq.(12)** to calculate average fracture spacing \bar{x}_s .
- Check for a straight line on a plot of m(RNP) against $t_e^{0.5}$. Draw a line through the origin on the plot of

$m(\text{RNP})$ against $t_e^{0.5}$ passing through the linear half-slope data points. Determine the slope of this line. It will be designated as m_f and used in **Eq.(8)** to calculate average fracture half-length x_f .

d) If matrix porosity ϕ , saturation S_g and volume factor B_g are known, the calculate pore volume of SRV and the OGIP in SRV using **Eq.(13)** and **Eq.(14)**.

e) Use these values calculated above to build a numerical model and yield a series of flow rate and cumulative rate values based on the real pressure history. Fit the numerical solution with the real production history.

5. Field Examples

Two field examples from a tight sandstone reservoir in Northeast China illustrates the application of the rate-normalized pseudopressure production data analysis. Table 1 shows the fluid and formation data of this field. Well47 and Well56 are multiple fractured horizontal wells in this field. Well completion parameters of these two wells are shown in Table 2. In these two examples, casing pressure was recorded on at least a daily basis. Because the production is predominantly single-phase gas, the casing pressure trends mimic the bottomhole pressure closely. So the casing pressure and flow rate data will be used for the following production analysis.

Table 1. Fluid and formation data of the field

Parameter	Value
Initial reservoir pressure, p_i	28.46MPa
Reservoir depth, d	3290m
Total compressibility, ct	$2.2 \times 10^{-4} \text{psi}^{-1}$
Matrix porosity, ϕ	0.09
Matrix permeability estimates, k	$7.8 \times 10^{-4} \text{md}$
Initial gas viscosity,	0.019cp
Reservoir temperate, T	104 °C
Formation thickness, h	35m

Table 2. Well completion parameters of Well47 and Well56

Parameter	Value
Well spacing, W	600 m
Well47 horizontal well length, L_1	805 m
Well56 horizontal well length, L_2	1256 m
Well47 total number of fractures, n_{f1}	4
Well56 total number of fractures, n_{f2}	8

Figure 4 shows the production history of Well47 and **Figure5** shows the $m(\text{RNP})$ and $m(\text{RNP})'$ on log-log plot. Due to the wellbore storage effect, the early-time linear flow behavior was masked that the derivative response deviates from the half-slope line. Several days later, the formation linear flow exhibits indicated by a half-slope trend and followed by a pseudo pseudo-steady state flow indicated by a 0.88 slope trend in the diagnostic plot. The end point of linear flow, t_{epf} is about 200 day. Using **Eq.(12)** and the data in **Table 1**, the average fracture spacing x_s can be calculated as 113.5 m.

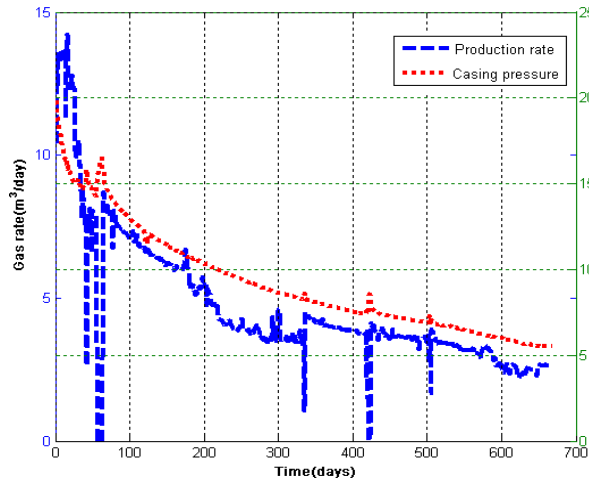


Figure 4. Production history of Well 47

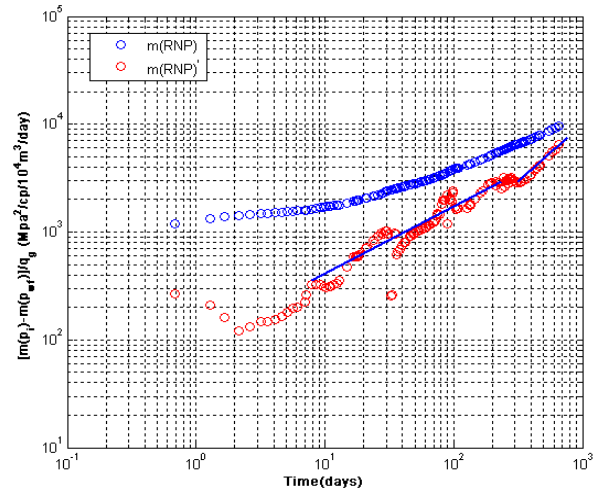


Figure 5. Log-log diagnostic plot of Well 47

Figure6 shows specialized plot of them(RNP) against the square-root-of-time. The slope of the line drawn through the origin in**Figure6** is determined as $m_{lf} = 4.42 \times 10^6 \text{ Mpa}^2 \text{ day}^{0.5} \text{ cp}^{-1} (\text{m}^3)^{-1}$. Using **Eq. (8)** with the data in **Table 1**, the average fracture half-length is calculated as $x_f = 204\text{m}$. Then using **Eq.(13)** the simulated pore volume can be calculated as $V_p = 5.84 \times 10^5 \text{ m}^3$. The OGIP in SRV can be also estimated with a given gas saturation and formation volume factor using **Eq.(14)**.

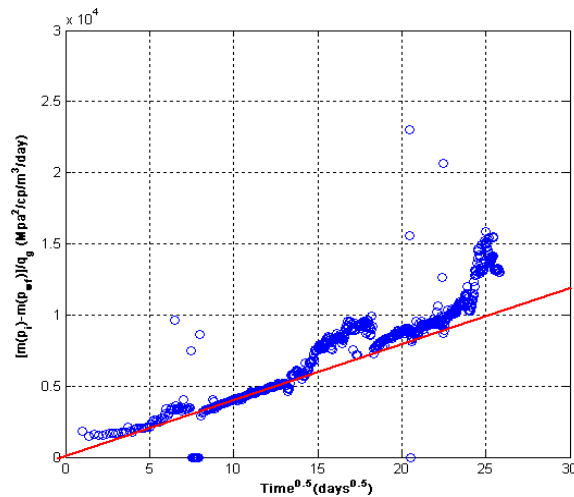


Figure 6. Square-root-of-time plot of Well 47

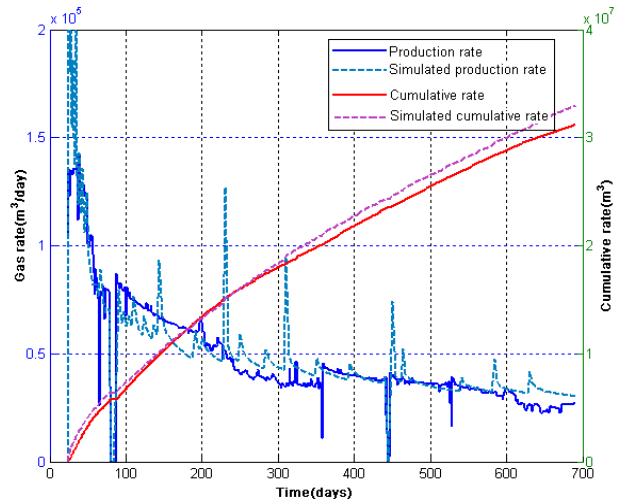


Figure 7. Well 47 production rate and cumulative data match

According the completion parameters in **Table 2**, a numerical model has been constructed for history match the production of well 47. The rectangular boundary is set to 600m×805m. 4 transverse fractures along the horizontal drain is equally spaced. The fracture spacing and half-length values calculated above are inputted to the numerical model. Other input parameters are from the list in **Table1**. **Figure 7** shows the match for production rate and cumulative production data using values for x_f and x_s estimated above. Obviously, the simulated solutions which derived from a numerical MFHW model are consistent with the real production history and further prove the proposed analysis method.

Figure8 shows the production history of Well56 and **Figure9** shows the rate-normalized pseudopressure and its derivative on log-log plot. The diagnostic plot shows both linear flow indicated by a half-slope trend and pseudo pseudo-steady state flow indicated by a 0.88 slope trend in the rate-normalized pseudopressure derivative. Water flow back was noted during the clean-up and the first dozens of hours of the production. With the end point of linear flow, $t_{eplf} = 190\text{day}$, using **Eq.(12)** and the data in **Table1**, the average fracture spacing x_s can be calculated as 110 m.

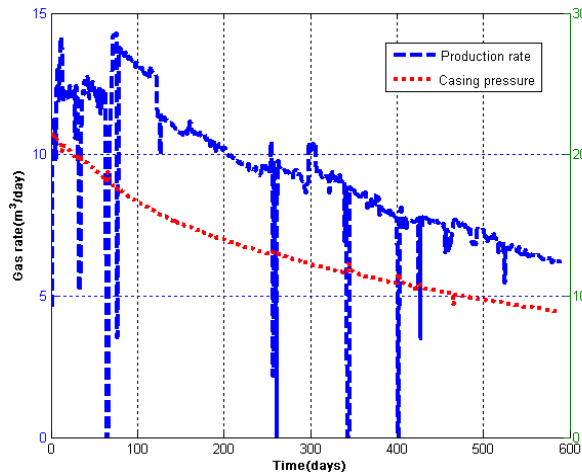


Figure 8. Production history of Well 56

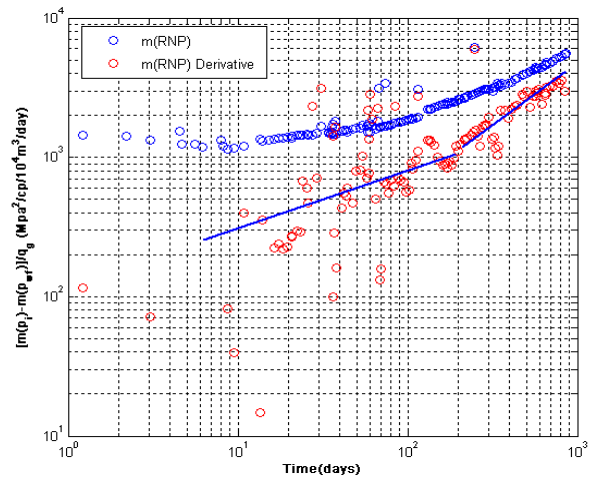


Figure 9. Log-log diagnostic plot of Well 56

Figure 10 shows specialized plot of the rate-normalized pseudopressure against the square-root-of-time. The slope of the line drawn through the origin in **Figure 10** is determined as $m_{lf} = 2.31 \times 10^6 \text{ Mpa}^2 \text{ day}^{0.5} \text{ cp}^{-1} (\text{m}^3)^{-1}$. Using **Eq.(8)** with the data in **Table 1**, the average fracture half-length is calculated to be 210m. Then using **Eq.(13)** the simulated pore volume can be calculated as $1.21 \times 10^6 \text{ m}^3$. The OGIP in SRV can be also estimated with a given gas saturation and formation volume factor using **Eq.(14)**.

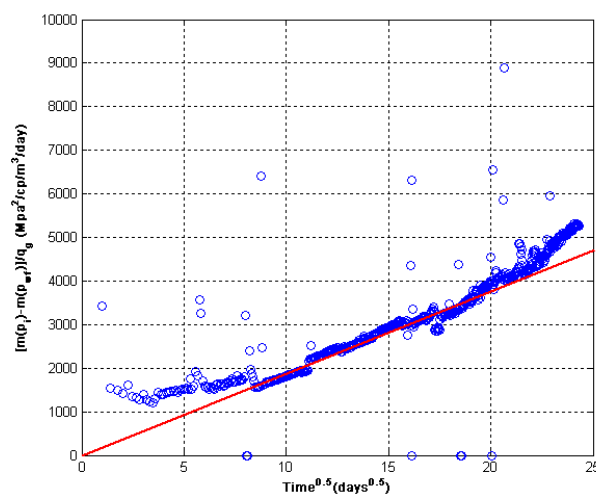


Figure 10. Square-root-of-time plot of Well 56

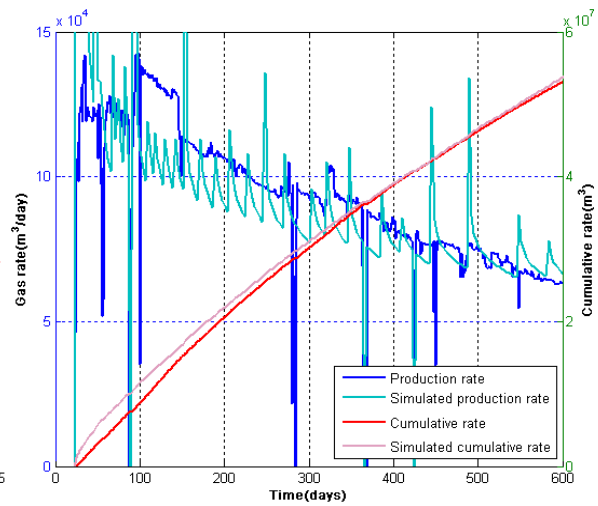


Figure 11. Well 56 production rate and cumulative data match

According to the reservoir parameters in **Table 1** and completion parameters in **Table 2**, a numerical model has been constructed for history match the production of Well 56. The rectangular boundary is set to $600\text{m} \times 1256\text{m}$. 8 transverse fractures along the horizontal drain is equally spaced. The fracture spacing and half-length values calculated above, $x_f = 210\text{m}$ and $x_s = 110\text{m}$ are inputted to the numerical model. **Figure 11** shows the match for production rate and cumulative production data. Obviously, the simulated solutions which derived from a numerical MFHW model are consistent with the real production history and further prove the proposed analysis method. In summary, the analysis for Well 47 and Well 56 provides the average fracture half-length, effective spacing of adjacent fractures, simulated pore volume and the OGIP in SRV.

6. Conclusions

In this paper, we have studied the pressure transient behavior of multiple infinite-conductivity transverse fractures intercepted by a horizontal well. Five basic flow regimes of a MFHW have been identified by simulated pressure derivative on log-log plot. Bilinear flow regime exhibits 0.25 and linear flow regime exhibits 0.5 slope on derivative responses, while pseudo pseudo-steady state flow exhibits 0.88 slope on derivative

responses. Then compound linear and pseudo-steady state flow exhibit 0.5 slope and 1 slope on derivative responses in succession. We also presented a methodology to analyze long-term production data of multi-stage hydraulically fractured horizontal tight gas wells using a modified linear flow model and two rate-normalized gas pseudopressure plots, i.e. log-log diagnostic plot and square-root-of-time specialized plot.

We demonstrated the applicability of our methodology with field examples from a tight sandstone reservoir in Northeast China. Early-time linear flow and pseudo pseudo-steady state flow regimes were identified in field data which enables estimation of the average fracture half-length, effective fracture spacing, simulated pore volume and the OGIP in SRV. The matching results with numerical models proved that our analysis method works well in practice and provides useful information in evaluation of well's fracturing treatment effectiveness and production potential.

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